



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

646.3001

Job Sheet 174118



Part No: 646.3001

Job Qty: 6 ea

Part Name: Lower Cable Cutter Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/23/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV N/C IPP REV:A 12.10.19 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	3/22/18	3/22/18	0.00	0.00	Start Up Stores/Pkg-2		MAR 29 2018
110	Packaging	6 pcs	3/22/18	3/22/18	0.00	0.00	Packaging1-1		MAR 29 2018
120	Small Fab	6 pcs	3/23/18	3/23/18	0.00	6.59	Small Fab-1		
130	QC	6 pcs	3/23/18	3/23/18	0.00	0.00	QC5		APR 06 2018
140	Packaging	6 pcs	3/23/18	3/23/18	0.00	0.00	Packaging3-1	CCK023	APR 11 2018
150	QC21-SA	6 Ea	3/23/18	3/23/18	0.00	0.00	QC21		

Part Op 130 - Assemble as per dwg and apply loctite 598 on all faying surfaces shown on dwg per note 7. A/R RTV LOCTITE
Descriptions: 598: 38292 exp. date:

150 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

DAS
21
APR 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3010	LH Half	6 Ea (1 ea)	90-Start up Operation	5047320x2 5031936 x4
646.3011	RH Half	6 Ea (1 ea)	90-Start up Operation	5047582
646.3012	Lower Guide	6 Ea (1 ea)	90-Start up Operation	5029787x3 5039946x3
646.3013	Blade	6 Ea (1 ea)	90-Start up Operation	5027785
646.3014	Blade	6 Ea (1 ea)	90-Start up Operation	5030340
646.3015	Blade	6 Ea (1 ea)	90-Start up Operation	5043336
MS21042L08	Nut	114 Ea (19 ea)	90-Start up Operation	5016879
MS27039-08-19	Screw	114 Ea (19 ea)	90-Start up Operation	5027543
NAS1149FN832P	Washer	228 Ea (38 ea)	90-Start up Operation	5020604

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3010	6	14	0
	646.3011	6	26	0
	646.3012	6	13	0
	646.3013	6	19	0
	646.3014	6	23	0
	646.3015	6	12	0
	MS21042L08	114	2,720	0
	MS27039-08-19	114	2,213	0
	NAS1149FN832P	228	4,173	0

Part Specifications

Specifications could not be found.

Plex 3/9/18 4:30 PM Dart.Gagnon.Michelle



Container No: S056954



Part: 646.3001

Job No: 174118

Serial No/Batch: S056954

Revision:

Inspector:

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Date: 03/29/18